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perfect gas; virial coefficients.

Taxonomy Physical Chemistry, Thermodynamics

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Speeds of sound for (CH₄ + He) mixtures from *p* = (0.5 to 20) MPa at *T* = (273.16 to 375) K

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Abstract

This work aims to provide accurate and wide-ranging experimental new speed of sound data w(p,T) of two binary (CH₄ + He) mixtures at a nominal helium content of 5 % and 10 % at pressures p = (0.5 up to 20) MPa and temperatures T = (273.16, 300, 325, 350 and 375) K. For this purpose, the most accurate technique for determining speed of sound in gas phase has been used: the spherical acoustic resonator. Speed of sound is determined with an overall relative expanded (k = 2) uncertainty of 230 parts in 10^6 and compared to reference models for multicomponent natural gas-like mixtures: AGA8-DC92 and GERG-2008 equations of state. Relative deviations of experimental data from model estimations are outside the experimental uncertainty limit, although all points are mostly within the AGA uncertainty of 0.2 % and GERG uncertainty of 0.5 % and worsen as the helium content increases. Absolute average deviations are better than 0.45 % for GERG and below 0.14 % for AGA models in (0.95 CH₄ + 0.05 He) mixture and below 0.83 % for GERG and within 0.22 % for AGA equations in (0.90 CH₄ + 0.10 He) mixture.

Keywords

Speed of sound; acoustic resonance; methane; helium; heat capacities as perfect gas; virial

coefficients.

Nomen	nclature	Greek symbols				
а	Inner radius of the cavity, m	α	Reduced Helmholtz free energy Thermal expansion coefficient, K ⁻¹			
$A_{\rm i}$	Coefficients of acoustic virial equation	$oldsymbol{eta}_{ m a}$	2 nd acoustic virial coefficient, m ³ ·mol ⁻¹			
b	Outer radius of the cavity, m	Δ	Frequency perturbation, Hz			
B(T)	Second virial coefficient, cm ³ ·mol ⁻¹	γ	Adiabatic coefficient			
C_{p}	Isobaric heat capacity, J·kg-1·K-1	$\gamma_{\rm a}$	3 rd acoustic virial coefficient, m ⁶ ·mol ⁻²			
$C_{\mathrm{p,w}}$	Isobaric heat capacity of the wall material, J·kg ⁻¹ ·K ⁻¹	$\gamma_{ m eff}$	Effective adiabatic coefficient			
$C_{\rm V}$	Isochoric heat capacity, J·kg ⁻¹ ·K ⁻¹	δ	Reduced density			
E	Young's modulus, Pa	η	Shear viscosity, Pa·s			
f	Resonance frequency, Hz	κ	Thermal conductivity, W·m ⁻¹ ·K ⁻¹			
g	Resonance halfwidth, Hz Gravitational acceleration, m·s ⁻²	\mathcal{K}_{W}	Thermal conductivity of the wall material, $W \cdot m^{-1} \cdot K^{-1}$			
h	Thermal accommodation coefficient	κ_{T}	Isothermal compressibility, Pa ⁻¹			
h_{P}	Planck Constant, J·s	v_{0n}	Acoustic radial mode eigenvalue			
k	Coverage factor	$v_{\rm i}$	Molecular vibrational frequency, Hz			
k_{B}	Boltzmann Constant, J·K ⁻¹	ho	Density, kg⋅m ⁻³			
m	Mass, kg	$ ho_{ m n}$	Molar density, mol⋅m ⁻³			
L	Duct length, m	$ ho_{ m w}$	Density of the wall material, kg·m ⁻³			
M	Molar Mass, kg/mol	σ	Poisson's ratio			
N	Number of components of a mixture	τ	Reduced temperature			
p	Pressure, MPa	$ au_{ m vib}$	Vibrational relaxation constant, s			
r_0	Duct radius, m	Subsc	ripts			

$r_{ m tr}$	Radius of the transducer, m	0	Reference state
R	Molar gas constant, J·mol-1·K-1	0n	Acoustic radial mode index
S	Standard deviation	1	Component 1 of a binary mixture
T	Temperature, K	2	Component 2 of a binary mixture
и	Standard uncertainty	AGA	Calculated from AGA equation of state
U	Expanded uncertainty	c	Critical parameter
V	Volume, m ³	EoS	Calculated from an equation of state
V_{h}	Volume of the holes drilled in the transducer backplate, m ³	exp	Experimental data
w	Speed of sound, m·s ⁻¹	GERG	Calculated from GERG equation of state
$w_{ m w}$	Speed of sound in the wall material, m·s ⁻¹	r	Relative
Z	Compressibility factor	th	Thermal boundary layer
Abbrev	iations	sh	Shell
BAM	Federal Institute for Materials Research and Testing	Superso	eripts
CEM	National Metrology Institute of Spain	0, pg	Ideal gas behavior
GUM	Guide to the Expression of Uncertainty in Measurement	r	Residual behavior

1. Introduction.

Helium is currently the subject of much attention. This noble gas is widely used in medical, scientific, aerospace, and electronic applications such that demand for it is expected to exceed supply in the coming years [1] with prices suffering substantial increases. This finite resource is obtained from natural gas reservoirs, although only when the concentration is above 0.2 % does recovery from natural gas by cryogenic and distillation methods or liquefaction plants prove economically viable [2]. Accurate thermodynamic models are required to design the recovery of helium from natural gas and for the transportation, storage, and liquefaction stages. Reference thermodynamic models are the AGA8-DC92 [3] and the GERG-2008 [4] equations of state (EoS). Both models are based on a multifluid expression of the Helmholtz free energy as a function of density ρ , temperature T, and composition x, from which all other thermodynamic properties can be estimated. The Helmholtz free energy is divided into two contributions: the ideal gas and the residual (real gas) part. The AGA8 model represents the ideal part of the Helmholtz free energy from the isobaric heat capacity in the ideal gas state and describes the residual part of the Helmholtz free energy from the AGA-8 mixture model with binary interaction parameters fitted from properly selected experimental data. The residual part is specifically written in the reduced dimensionless temperature τ and reduced dimensionless density δ : $\tau = L/T$ with L = 1 K, and $\delta = K^3 \rho$ where K is a mixture size parameter. The GERG-2008 model represents the ideal part of the Helmholtz free energy in the same way as the AGA-8 EoS. The difference is that the residual part of the Helmholtz free energy has mixture parameters in both the reduced temperature and reduced density. In addition, for components with accurate binary mixture data, specific or generalized departure functions are added to the residual part to increase the model accuracy of the GERG EoS. The departure functions are less significant terms that depend on mixture composition.

Thus, accurate and extensive experimental data are required to fit the parameters of the correlation equations that describe the binary interaction between the substances of a real multicomponent mixture. In the case of helium, scarce data are available; the GERG-2008 EoS only uses CH₄ - He

vapour-liquid equilibrium (VLE) data to model interaction with methane, the most important natural gas component. Moreover, GERG-2008 EoS states that it is worth developing a generalized departure function of binary mixtures containing helium in order to increase the accuracy of the model when suitable accurate data become available. This encouraged us to provide comprehensive and accurate speed of sound w data for two methane and helium binary mixtures with the amount of substance fractions (0.95 $CH_4 + 0.05 He$) and (0.90 $CH_4 + 0.10 He$) in this work.

Speed of sound measurements are performed using an acoustic spherical resonator at pressures from 0.5 MPa up to 20 MPa, and temperatures in the standard range for natural gas applications at (273.16, 300, 325, 350 and 375) K. This is the most accurate method for measuring speed of sound in gases, as can be deduced from its key role in the recent re-determination of the Boltzmann constant [5-10]. Results are compared to both AGA-8 and GERG-2008 EoS. AGA-8 EoS states general uncertainties with a 95 % confidence interval (k = 2) for speed of sound, ranging up to 0.2 % at pressures below 5 MPa, 0.8 % between (5 to 10) MPa, and up to 2.0 % for higher pressures. GERG-2008 EoS estimates general uncertainties for the speed of sound of binary mixture without a departure function of 1 % for temperatures below 285 K and 0.5 % for temperatures up to 420 K in the pressure range of this work. No speed of sound data were found in the literature for binary mixtures of methane with helium, although high quality speed of sound measurements have been performed for pure methane [11-14] and pure helium [15]. The setup of this research has also been used successfully in previous works [16-17] and [18] for other binary and natural gas-like mixtures.

2. Experimental setup.

2.1. Acoustic resonator.

The acoustic spherical cavity used in this work is shown in figure 1. It was designed and made at Imperial College London in austenitic stainless-steel 321 grade by electron beam welding of two aligned hemispheres [19-20]. The sphere has an internal nominal radius a = 40 mm and an external nominal radius b = 52.5 mm. The internal radius calibration procedure as a function of pressure and

temperature is described in section 4.1. The hemispheres were machined to the best possible tolerance and polished from a stainless-steel bar stock using a turret lathe. The welding penetrates until half of the wall thickness. However, the equatorial junction gap and other geometry imperfections such as spheroidal distortions, misalignment and unequal radii of the two hemispheres are second order perturbations that have been shown to have a negligible effect on the radial acoustic modes within the accuracy of this research [21-22]. The sealing gaskets of the transducer ports and upper and lower gas ducts are made of Kalrez perfluoroelastomer.

The acoustic wave is produced and detected by two non-commercial and equal acoustic transducers of solid dielectric capacitance type [23]. They are located flush with the internal surface of the acoustic cavity at 45° of the north pole with a 90° separation between them. This position was chosen at the design stage to reduce overlapping of the fundamental acoustic resonance mode (0,2) and the close mode (3,1). These are devices of wide frequency bandwidth and high acoustic impedance to the fluid, consisting of a polyamide dielectric diaphragm of 12 µm thickness and 3 mm diameter, gold plated on the external side by a 50 nm thick layer. The electrical circuit is closed by a steel backplate drilled to increase acoustic sensitivity. The theoretical mechanical frequencies of this assembly should be around 40 kHz, well above the acoustic resonances of this work.

The source transducer is driven by an alternate signal without offset produced by a wave synthesizer (model 3225B, HP), and sound is produced at twice the selected frequency, avoiding the undesirable crosstalk effect. The 40 peak-to-peak voltage that feeds the source transducer is increased to 180 V after passing an impedance adapter.

The detector transducer is fed with a bias voltage of 80 V and operated at constant charge by connection to a high input impedance and unity gain amplifier. The input connection to the detector transducer is made using triaxial cables in active guard configuration to remove the capacitance effect of the connection cables, which is several times higher than the 100 pF capacitance of the transducer.

The output signal of the amplifier is measured as in-phase and quadrature signals by a Lock-In detector (model SR850 DSP, Stanford Research Systems), which is referenced to the second

harmonic of the wave generator. The complex signal $z(f) = A(\cos \varphi + i \sin \varphi)$ is scanned at 11 equally spaced drive frequencies f in a ramp up and down centred around the theoretical resonance frequency and fitted to a Lorentzian shape function with a linear background level:

$$z(f) = \frac{A^*}{(F^2 - f^2)} + B^* + C^* f \tag{1}$$

where A is the measured signal amplitude, φ is its phase, A^* is a complex fitted parameter, $F = f_0 + ig$, f_0 is the resonance frequency, g is the resonance halfwidth, and B^* and C^* are complex parameters. The fit is implemented in Agilent VEE 7.0 software following the nonlinear regression algorithm of Mehl [24], and Ewing and Trusler [25] with $C^* = 0$ and $C^* \neq 0$, respectively. The results with least regression error are chosen as the experimental resonance frequency and halfwidth.

2.2. Temperature control.

Cavity temperature is measured by two 25.5 Ω SPRTs (standard platinum resistance thermometers) (model 162D, Rosemount) located in mounting blocks on the north and south hemispheres, respectively, and measured by an AC bridge (model ASL F18, Automatic Systems Laboratories) referenced to an external 100 Ω resistance (model 5685A, Tinsley). Temperature stability is achieved by introducing the resonance cavity into a thermostat consisting of an ethanol Dewar cooled by a thermal bath (model FP89, Julabo), and an external shell, an internal shell, and a copper block from which the cavity hangs (figure 1). A vacuum is created inside the external and internal shell, avoiding heat transfer by convection using a turbomolecular (model SL300, Oerlikon) and a rotatory (model Trivac B8B, Leybold) pump. Additionally, several aluminium foils surrounding the internal shell limit heat transfer by radiation. Three proportional + integral + derivative (PID) controllers comprising three heating resistors and Pt-25 SPRTs (model S1509, Minco) are located on the copper block at the side of the internal vessel and at the base of the internal vessel, respectively. Resonance cavity temperature is thus only set by heat conduction through the copper block, and the thermal gradient between hemispheres is reduced to a few mK.

2.3. Pressure control.

The spherical resonator also works as the pressure-tight vessel. Pressure is gauged with two piezoelectric quartz transducers, (model 43KR-101, Digiquartz) for pressures above 2 MPa and a (model 2003A-101, Digiquartz) for pressures below this point. Both are located at the top of the gas inlet tube and in direct contact with the gas sample. The temperatures given by two thermocouples spaced across the length of the inlet tube and the temperature given by the pressure transducer itself are used to correct the cavity pressure by the hydrostatic column. Pressure is achieved after several loads from the gas bottle using a hand operated piston pump. Between each measurement point, pressure is reduced by venting the gas sample to ambient.

2.4. Mixture preparation.

The methane + helium-4 binary mixtures used in this work were synthesized at the BAM (Bundesanstalt für Materialforschung und -prüfung) Federal Institute for Materials Research and Testing by the gravimetric method in accordance with EN ISO 6142:2006 [26] and validated by gas chromatography. The composition of the mixtures is given in Table 1. The critical points computed from RefProp [27] are: $T_C = 194.24$ K, $p_C = 6.4381$ MPa, and $p_C = 160.19$ kg m⁻³ for the (0.95 CH₄ + 0.05 He) mixture and $T_C = 196.25$ K, $p_C = 8.2372$ MPa, and $p_C = 163.12$ kg m⁻³ for the (0.90 CH₄ + 0.10 He) mixture. The pure methane and helium-4 used to prepare the mixture were supplied by Linde AG (Germany) with a specified purity of over 0.999995 mol/mol and 0.999999 mol/mol, respectively. Details of the preparation method and its validation are described elsewhere [28]. The source of the compounds used is reported in Table 2, and the final purity and analytical method used for sample characterization is given in Table 3. This table reports the results of the check of the molar composition of the mixtures by a gas chromatography (GC) analysis. In any case the reported data should be attributed to the composition of Table 1. Mixtures were homogenized again by rolling prior to performing the measurements conducted in this research.

3. Data analysis.

3.1. Acoustic model.

Applying the boundary radial conditions to the solution of the homogeneous Helmholtz wave equation with the assumptions of zero surface acoustic admittance and perfect geometry leads to the expression that relates the experimental acoustic resonance frequency f_{0n} to speed of sound w(p,T) in the fluid [21]:

$$w(p,T) = \frac{2\pi a}{v_{0n}} f_{0n}$$
 (2)

where v_{0n} is the zero of the spherical Bessel first derivative of the *n*-th mode of order l = 0, and a is the internal radius of the cavity at each pressure and temperature. In this ideal case, the only contribution to the experimental halfwidth g is due to the classical viscothermal dissipation of acoustic energy in the fluid bulk g_{cl} :

$$g_{cl} = f^3 \frac{\pi^2}{w^2} \left[\frac{4}{3} \delta_s^2 + (\gamma - 1) \delta_{th}^2 \right]$$
 (3)

where γ is the adiabatic coefficient, and the thickness of the viscous boundary layer δ_S and the thickness of the thermal boundary layer in the fluid δ_{th} are:

$$\delta_{S} = \left[\eta / (\rho \pi f) \right]^{1/2} \tag{4}$$

$$\delta_{th} = \left[\kappa / \left(\pi \rho C_p f \right) \right]^{1/2} \tag{5}$$

with η being the shear viscosity, ρ the density, κ the thermal conductivity, and C_p the isobaric heat capacity of the fluid. First order perturbation theory is applied to evaluate the frequency shifts Δf that must be subtracted to f_{0n} to account for the different effects contributing to the non-zero acoustic wall admittance and imperfect geometry [29]. The resonance modes of interest for determining speed of sound are the non-degenerate radial modes as they have greater quality factors $Q_{0n} = f_{0n}/(2g)$ than the non-radial modes since they are not influenced by viscous boundary dissipation (motion of the fluid normal to the wall) and are weakly affected by smooth spherical distortion that preserves volume.

The most significant frequency correction at low pressure is due to the thermal boundary layer [5]. The frequency shift Δf_{th} and the contribution to the halfwidth g_{th} are:

$$\frac{\Delta f_{th}}{f} = -\frac{\gamma - 1}{2a} \delta_{th} + \frac{\gamma - 1}{a} l_{th} + \frac{\gamma - 1}{2a} \delta_{th,w} \frac{\kappa}{\kappa_{w}}$$
 (6)

$$\frac{g_{th}}{f} = \frac{\gamma - 1}{2a} \delta_{th} + \frac{\gamma - 1}{2a} \delta_{th,w} \frac{\kappa}{\kappa_w} \tag{7}$$

where the thermal penetration length in the wall $\delta_{\text{th,w}}$ is:

$$\delta_{th,w} = \left[\kappa_w / \left(\pi \rho_w C_{p,w} f \right) \right]^{1/2} \tag{8}$$

with $\rho_{\rm w}$ the mass density, $\kappa_{\rm w}$ the thermal conductivity, and $C_{\rm p,w}$ the isobaric heat capacities of the wall, respectively, and where the thermal accommodation length $l_{\rm th}$ is:

$$l_{th} = \frac{\kappa}{p} \left(\frac{\pi MT}{2R} \right)^{1/2} \frac{2 - h}{h} \frac{1}{C_{v} M / R + 1/2}$$
 (9)

with M the molar mass, R the gas constant, C_v the isochoric heat capacity, and h the accommodation coefficient. It is assumed that h = 1. This coefficient is dependent on the gas and cavity material and must be determined experimentally, although its value is not significant for speed of sound measurements at the high pressures involved in this work.

The most important frequency correction at high pressures is due to the matching of fluid and resonance cavity velocity in the radial direction [22]. The frequency shift $\Delta f_{\rm sh}$ is:

$$\Delta f_{sh} = -f \frac{\rho w^2}{\rho_w w_w^2} q \frac{\left(1 + AB - qB^2\right) \tan(B - A) - (B - A) - qAB^2}{\left[\left(qA^2 - 1\right)\left(qB^2 - 1\right) + AB\right] \tan(B - A) - (1 + qAB)(B - A)}$$
(10)

with:

$$q = (1 - \sigma) / \lceil 2(1 - 2\sigma) \rceil \tag{11}$$

$$A = 2\pi f a / w_{w} \tag{12}$$

$$B = 2\pi f b / w_w \tag{13}$$

where b is the external cavity radius and ρ_w is the density, w_w is the longitudinal speed of sound, and σ is the Poisson ratio of the wall material, respectively. This expression is an exact result from elastic theory and is only valid for radial acoustic modes of a spherically perfect cavity. Since the resonance

shell is allocated in vacuum there is no contribution to g. The elastic properties of steel 321 grade have been approximated to that of steel 304 grade because both stainless steels display similar mechanical behaviour and because more reliable data are found on the latter [30-32]. In principle, acoustic radial modes should only overlap with radial vibrating modes of the cavity, although this is not always true; higher order coupling is possible near the resonance frequencies of the cavity [33]. Acoustic resonance frequencies close to these mechanical resonance frequencies of the cavity are highly perturbed in frequency and halfwidth and appear as outliers relative to the other data. The lower radial symmetric mechanical resonance (breathing frequency) of our shell is estimated to be around $f_{\rm br} \approx 27 \cdot 10^3$ Hz. Thus, any acoustic resonance frequencies suspected of being close to the mechanical resonance modes of the assembly are discarded.

The inlet gas tube induces a frequency and halfwidth perturbation, Δf_0 and g_0 , estimated according to the Kirchhoff-Helmholtz model for closed tubes [21]:

$$\Delta f_0 + ig_0 = \frac{w}{2\pi a} \frac{\Delta S}{4\pi a^2} iy_0 \tag{14}$$

$$y_0 = i \tan(k_{KH} L) \tag{15}$$

$$k_{KH} = \frac{2\pi f}{w} + (1 - i) \left(\frac{\pi f}{w r_0} \left[\delta_S + (\gamma - 1) \delta_{th} \right] \right)$$
 (16)

where ΔS is the section, r_0 is the internal radius, and L is the length of the duct, respectively. Two ports are opened in the acoustic cavity: the inlet gas tube of length 80 cm and radius 0.5 mm in the top boss of the cavity, and a blind duct, no longer in use, of length 3.5 cm and radius 0.5 mm in the bottom boss.

Transducers perturbate the resonance by a frequency shift Δf_{tr} [5]:

$$\frac{\Delta f_{tr}}{f} = -\frac{\rho w^2 X_m r_{tr}^2}{2a^3} \tag{17}$$

$$X_{m} = (V_{h} \kappa_{T}) / (\gamma_{eff} \pi r_{tr}^{2})$$
(18)

where $V_{\rm h}$ is the volume of the holes drilled in the backplate to increase transducer sensitivity, $r_{\rm tr}=1.5$ mm is the transducer radius, $\kappa_{\rm T}$ is the isothermal compressibility, and $\gamma_{\rm eff}=1$ is an effective adiabatic coefficient under the assumption that the gas volume trapped between the dielectric diaphragm and the backplate is small enough to behave as isothermal. The compliance per unit area of our non-commercial transducers is estimated to be $X_{\rm m}=(2.5 \text{ to } 100)\cdot 10^{-11} \text{ m/Pa}$.

One important effect that produces speed of sound dispersion and absorption at low pressures in some gases, such as methane, is molecular vibrational relaxation. We assume that all the molecules in the mixture relax in unison with a single overall relaxation constant time τ_{vib} , and that excess halfwidth Δg is due entirely to the vibrational effect [14], thus:

$$\frac{\Delta g}{f_{0n}} = \frac{\left(g - \left(g_{th} + g_{cl} + g_0\right)\right)}{f_{0n}} = \frac{1}{2} (\gamma - 1) \Delta 2\pi f \tau_{vib}$$
(19)

where Δ is the vibrational contribution to the isobaric heat capacity of the mixture:

$$\Delta = \sum_{k} x_{K} \left(C_{vib,k} / C_{p} \right) \tag{20}$$

and the molar vibrational heat capacity $C_{\text{vib,k}}$ of each pure species k of given composition x_k is estimated from Planck-Einstein functions:

$$C_{vib,k} = R \sum_{i} \left(z_i^2 e^{z_i} \right) / \left(e^{z_i} - 1 \right)^2$$
 (21)

$$z_i = \frac{9_i}{T} = \frac{h_P v_i / k_B}{T} \tag{22}$$

where h_P is Planck's constant and k_B is Boltzmann's constant. For the mixtures in this work, only the molecular vibrational frequencies v_i for methane must be considered because helium is monoatomic, and these are taken from spectroscopy data [34]. Frequency correction due to vibrational relaxation Δf_{vib} is:

$$\Delta f_{vib} = f \left[\frac{1}{2} (\gamma - 1) \Delta \left(2\pi f \tau_{vib} \right)^2 \left(1 - \frac{\Delta (1 + 3\gamma)}{4} \right) \right]$$
 (23)

Relaxation constant times τ_{vib} at T = 273.16 K for (0.95 CH₄ + 0.05 He) and (0.90 CH₄ + 0.10 He) mixtures are plotted in figure 2. Values increase from (0.05 to 0.5)·10⁻⁶ s from the highest to the lowest pressure, with a more pronounced effect for modes (0,5) and (0,6) of higher resonance frequencies, as expected. Similar results are obtained for the other isotherms studied in this work for both mixtures. Note that, the reported experimental values of τ_{vib} are just for indication of the magnitudes involved in the vibrational relaxation frequency correction, the goals of this work are beyond the determination of τ_{vib} as the function of the inverse of the density for each temperature from the average of the selected acoustic modes. In this way, the incomplete description given by the acoustic model of the real acoustic behaviour of the resonance cavity is not treated as a contribution to the uncertainty of the speed of sound through the addition to $u_r(w_{exp})$ of the relative excess halfwidths $\Delta g/f$, but it is treated as a perturbation to the resonance frequency under the assumptions described above for the vibrational relaxation phenomena.

The overall frequency corrections, the sum of the effect of the thermal boundary layer, coupling of fluid and shell motion, duct perturbation, transducer perturbation, and vibrational relaxation, take negative values for radial modes (0,2), (0,3), (0,4) and (0,5), which have a resonance frequency below the f_{br} , ranging between (-800 to -100) parts in 10^6 from the lowest to the highest pressure, and positive values for radial mode (0,6) which has resonance frequencies above f_{br} , ranging from (50 to 500) parts in 10^6 . Thermodynamic and transport property estimations of the working fluid required to calculate the frequency shifts and halfwidths have been taken from open source software CoolProp [35] when the GERG-2008 model was used and RefProp 9.1 software [27] when the AGA8-DC92 model was required. CoolProp implements the GERG mixture model in the same way as RefProp but is open source.

3.2. Derived properties.

Experimental speed of sounds obtained from the corrected resonance frequencies are fitted to the acoustic virial equation that can be expressed as a density or pressure series expansion:

$$w^{2}(p,T) = A_{0}(T) \left[1 + \beta_{a}(T)\rho + \gamma_{a}(T)\rho^{2} + \dots \right]$$
(24)

$$w^{2}(p,T) = A_{0}(T) + A_{1}(T)p + A_{2}(T)p^{2} + A_{3}(T)p^{3} + A_{4}(T)p^{4} + A_{5}(T)p^{5}$$
(25)

with:

$$A_0(T) = \frac{RT\gamma^{pg}}{M} = \frac{RT}{M} \frac{C_p^{pg}}{C_p^{pg} - R}$$
 (26)

$$\beta_a(T) = A_1 \frac{M}{\gamma^{pg}} \tag{27}$$

$$\gamma_a - B(T)\beta_a = RTA_2 \frac{M}{\gamma^{pg}} \tag{28}$$

where β_a and γ_a are the second and third acoustic virial coefficients, respectively, and B(T) is the second density virial coefficient. The superscript "pg" indicates perfect-gas. The isobaric heat capacity as perfect-gas for a binary mixture of methane and helium $C_{p,mix}^{pg}/R = x_{CH_4} C_{p,CH_4}^{pg}/R + x_{He} C_{p,He}^{pg}/R$ is estimated by the reference AGA8 and GERG-2008 equations of state from the pure helium value $C_{p,He}^{pg}/R = 5/2$ and the expression for the pure methane:

$$\frac{C_{p,CH_4}^{pg}}{R} = B + C \left[\frac{D/T}{\sinh(D/T)} \right]^2 + E \left[\frac{F/T}{\cosh(F/T)} \right]^2 + G \left[\frac{H/T}{\sinh(H/T)} \right]^2 + I \left[\frac{J/T}{\cosh(J/T)} \right]^2$$
(29)

where the regression constants A to J are obtained by fitting the spectroscopy data of McDowell and Kruse [36] and comparing the speed of sound data of Lemming [13] and Goodwin [37], with good agreement being obtained.

4. Results and discussion.

4.1. Calibration of the internal radius of the resonance cavity.

Speed of sound measurement requires determining the internal radius of the resonance cavity as a function of temperature and pressure. This task has been accomplished in a previous work [16] by acoustic determination in a fluid of well-known equation of state, such as argon. Data from this

previous calibration have been re-analysed to include the same acoustic model for the resonance frequency corrections used in this work. In addition, a new calibration has been performed in argon of purity 99.9999 mol % at T = 300.00 K to check the mechanical stability of the cavity prior to the measurements carried out in this research. The root mean square (Δ_{RMS}) of the relative differences between the old and the new radius calibration is 14 parts in 10^6 at T = 300 K, which is within the newly determined radius standard relative uncertainty of 97 parts in 106. We thus conclude that, after all the temperature and pressure cycles to which the cavity has been subjected, it is stable enough not to require full recalibration. The internal radius has been estimated from equation (2) applying corrections for the thermal boundary layer, coupling of fluid and shell motion, viscothermal dissipation in the bulk of the fluid, ducts and transducer corrections, and computed from the speed of sound in argon by the reference EoS [39]. Newly fitted coefficients to a polynomial function of pressure for each temperature are given in table 4 together with the radius uncertainty, where the main contribution is due to the expanded uncertainty in speed of sound of 0.02 % of the argon EoS. The truncation order of the polynomial has been chosen in accordance with two criteria: the residuals of the fitting are within the experimental uncertainty and the significance of the parameters obtained from the p-value test of statistical significance, which indicates that the uncertainty of the polynomial coefficients does not exceed the value of the coefficient. The deviation of the internal radius from linearity is mainly due to the cavity is not a perfectly isotropic thin-walled spherical shell, instead it is clamped from the north pole boss, the sphere is made by the junction of two hemispheres through a equatorial welded joint, it presents geometrical imperfections caused by the drills for the inlet/outlet gas ducts and transducer plugs, and it is not pressure compensated since it is surrounded by vacuum. Thus, if a linear fit of the determined radius is performed, the residuals overcome the 100 parts in 10⁶ of the argon EoS standard uncertainty, reaching values greater than 110 parts in 106 at the highest pressures and up to 70 parts in 10^6 at the lowest pressures.

4.2. Speed of sound measurements.

Speed of sound data are determined from the average of the (0,2), (0,3) and (0,4) radial acoustic modes, neglecting the (0.5) and (0.6) modes for all the isotherms. As can be seen in figure 3 for T =273.16 K, the excess halfwidths of the acoustic modes (0,5) and (0,6) are clearly greater than the others over the whole pressure range, indicating that the acoustic model used to analyse the data does not fully describe the acoustic process of the resonance for these modes, as a result of which they are discarded. Relative excess halfwidths for modes (0,2), (0,3), and (0,4) are always well below 50 parts in 106, except for the lowest pressures where the vibrational relaxation effect becomes significant and the frequency correction described in section 3.1 must be applied. Furthermore, relative excess halfwidths from modes (0,5) and (0,6) are above 200 parts in 10⁶ for any pressure at all isotherms. The overall vibrational relaxation times of the mixture τ have been obtained from the optimisation of the experimental excess halfwidths Δg assuming that the vibrational de-excitation of methane molecules in the mixtures obey that $\tau^1 = x_{\text{CH4}} \cdot \tau_{11}^{-1} + x_{\text{He}} \cdot \tau_{12}^{-1}$, where τ_{11} stands for the vibrational time of pure methane and it is taken from the work of Trusler and Zarari [14], and τ_{12} stands for the vibrational times associated with unlike collisions, and that the products $\tau_{11}\rho_n$ and $\tau_{12}\rho_n$ are constant along an isotherm, where ρ_n stands for the amount-of-substance density. The values of τ_{12} derived from these mixtures of (CH₄ + He) at 1 kg·m⁻³ are $\tau_{12} = (0.535 \pm 0.030)$ µs at T = 273.16 K, $\tau_{12} =$ (0.495 ± 0.030) µs at T = 300 K, $\tau_{12} = (0.450 \pm 0.027)$ µs at T = 325 K, $\tau_{12} = (0.552 \pm 0.037)$ µs at T = 300 K, $\tau_{12} = (0.552 \pm 0.037)$ µs at T = 300 K, $\tau_{13} = (0.552 \pm 0.037)$ µs at T = 300 K, $\tau_{14} = (0.552 \pm 0.037)$ µs at T = 300 K, $\tau_{15} = (0.552 \pm 0.037)$ µs at $\tau_{15} = (0.552 \pm 0.037)$ µs at $\tau_{15} = (0.552 \pm 0.037)$ = 350 K, and τ_{12} = (0.498 ± 0.075) µs at T = 375 K. Comparing the experimental relative $\Delta g/f$ for the mixture of higher composition of methane (the relaxing gas) at the highest isotherm, where the greatest values of $\Delta g/f$ are measured, with the $\Delta g/f$ after allowance for vibrational relaxation, it is obtained that the maximum excess halfwidth is reduced from (610 to lower than 140) parts in 10⁶, where the largest correction due to the vibrational relaxation effect is just of 15 parts in 10⁶ for the (0,4) mode at T=375 K and p=0.5 MPa. This remaining relative excess halfwidth could be considered into the experimental uncertainty of the speed of sound, which would increase from (230 to 270) parts in 10^6 at most.

Experimental speed of sound for the two binary (CH₄ + He) mixtures studied in this work is shown in tables 5 and 6, together with speed of sound estimated from AGA8-DC92 EoS and GERG-2008 EoS and the relative deviations of the experimental data of this work from the reference equations of state. The results comprise speed of sound data at temperatures T = (273.16, 300, 325, 350, and 375) K and pressures p from (0.5 up to 20) MPa. AGA8-DC92 values have been computed using NIST RefProp 9.1 software [27] and GERG-2008 values using CoolProp software [35]. The expanded relative uncertainty in speed of sound is described in table 7 and draws on contributions from temperature, pressure, gas composition, radius calibration, frequency fitting error to equation (1) and mode dispersion. The overall expanded relative uncertainty (k = 2) in speed of sound is 230 parts in 106. The biggest contribution to this term is due to the uncertainty of the radius calibration from acoustic measurements in argon, which comes from the 200 parts in 106 (0.02 %) expanded uncertainty of argon EoS. Expressions for the uncertainty calculus are detailed in [17].

Square speed of sound data were fitted to the standard virial expansion in pressure given by equation (25). The truncation order is increased until the Δ_{RMS} of the residuals falls within the average experimental relative uncertainty of the speed of sound. Values of the regression parameters, together with their uncertainties estimated by the Monte Carlo method [38], are shown in table 8. The depth of the concave curve of the speed of sound as a function of pressure for each isotherm decreases as temperature increases. For this reason, a lower polynomial order is required to fit the data within the uncertainty for higher isotherms. It is concluded that a fifth order virial equation for T = 273.16 K, a third order for T = 375 K and a fourth order for the rest of the isotherms are necessary. For example, changing the polynomial regression from fourth to fifth order at the lowest isotherm, T = 273.16 K, means that the Δ_{RMS} of the residuals decrease from (860 and 240) parts in 106 to (150 and 70) parts in 106 for the (5 and 10) mol-% of hydrogen content mixture, respectively; which are below the experimental uncertainty for the latter case. Figure 4 shows the residuals at each point with no systematic trends and average Δ_{RMS} of the residuals of (52 and 49) parts in 106 for the (5 and 10) mol-

% of He mixtures, respectively, which are five times lower than $U_r(w) = 230$ parts in 10⁶. This fitting has been done following the same procedure as described in detail in a previous paper [18].

From equations (26) to (28), the adiabatic coefficient γ^{pg} and the molar isobaric heat capacity C_p^{pg} are directly derived from speed of sound data in the limit of zero pressure, together with the acoustic second virial coefficient β_a , and acoustic third virial coefficient γ_a , for both (CH₄ + He) mixtures. Values are reported in table 9, with their corresponding expanded uncertainties (k = 2) and are compared to AGA8-DC92 and GERG-2008 EoS. The expanded experimental relative uncertainty (k = 2) of the derived properties is always better than: 0.02 % for γ^{pg} , 0.1 % for C_p^{pg} , between (0.6 - 8) % for β_a , and between (1.5 to 6) % for γ_a . Derived properties as perfect-gas phase are obtained from an extrapolation to zero pressure of the fit performed to the speed of sound data measured in a pressure range from 0.5 to 20 MPa. Although carrying out measurements at lower pressures would improve the extrapolation results, as the pressure is reduced the halfwidth of the resonance lines increases, mainly because of vibrational relaxation phenomena, resulting in a worse fit to equation (1) in the sense of greater resonance frequency uncertainty. For this reason, a limit of 0.5 MPa has been chosen as a compromise between a low enough pressure and good quality acoustic signals.

Figures 5 and 6 show the relative deviations of the measures w(p,T) with respect to the computed values from AGA8-DC92 and GERG-2008 EoS for mixtures (0.95 CH₄ + 0.05 He) and (0.90 CH₄ + 0.10 He), respectively. Almost all the deviations are outside the expanded experimental uncertainty of 230 parts in 10^6 (0.023 %), although most of the differences are within the model uncertainty of 2000 parts in 10^6 (0.2 %) when compared to AGA8 EoS, and roughly half of the results agree with the model uncertainty of 5000 parts in 10^6 (0.5 %) compared to GERG EoS. In any case, this analysis is highly dependent on composition and temperature. With regard to the models, AGA EoS represents the binary mixtures studied in this work better; the highest relative deviations are between three times lower for mixture (0.95 CH₄ + 0.05 He) and four times lower for mixture (0.90 CH₄ + 0.10 He) than the differences compared to GERG EoS. In addition, more points are explained within the model uncertainty for AGA EoS than GERG EoS for both compositions, with an absolute average relative

deviation (Δ_{AAD}) ranging from (0.25 to 0.45) % for GERG EoS and from (0.09 to 0.14) % for AGA EoS in $(0.95 \text{ CH}_4 + 0.05 \text{ He})$ mixture and from (0.48 to 0.83) % for GERG EoS, and from (0.12 to 1.05 He)0.22) % for AGA EoS in (0.90 CH₄ + 0.10 He) mixture. As regards the temperature and pressure effect, relative deviations between data and estimated values from models show a nearly linear trend, and relative differences increase with temperature at the lowest pressures and decrease with temperature at the highest, except for the 273.16 K isotherm, which presents a maximum in deviations at an intermediate pressure range and reduced disagreement compared to the two models at both low and high pressures. Experimental data deviate between (-0.15 up to -0.02) % for mixture (0.95 CH₄ + 0.05 He) and between (-0.4 up to -0.01) % for mixture (0.90 CH₄ + 0.10 He) at low pressures, and relative deviations range from (0.03 up to 0.65) % for mixture (0.95 CH₄ + 0.05 He) and from (0.15 up to 1.1) % for mixture (0.90 CH₄ + 0.10 He) at high pressures, when compared to AGA EoS. Maximum differences from GERG-2008 EoS are recorded at the lowest isotherm T = 273.16 K and p = (12 to 15) MPa with values exceeding 0.7 % for the 5 % helium mixture and that are as high as 1.3 % for the 10 % helium mixture. The higher the helium content in the gas mixture, the worse the speed of sound estimates are calculated by the models. While for the mixture with a nominal amount of helium of 5 %, nearly all the data are within the model uncertainty, with few discrepancies at pressures between 10 and 15 MPa for the isotherms below 325 K, for the mixture with a nominal molar content of helium of 10 % disagreement is from 7 MPa towards higher pressures at all isotherms, most notably when data are compared to GERG EoS. In general, both models overestimate the value of the speed of sound in these mixtures for pressure below 5 MPa and underestimate it above this point. These findings are summed up as the absolute average relative deviation (Δ_{AAD}), average relative deviation (Δ_{Bias}), root mean square relative deviation (Δ_{RMS}), and maximum relative deviation (Δ_{MaxD}) in table 10.

No data on speed of sound were measured for methane + helium mixtures when this work was carried out. However, the same binary gas samples used in this research were employed in the recent works of Hernández-Gómez et al. [28], [40], where accurate density data measurements were

performed at temperatures between (250 and 400) K and pressures up to 20 MPa with a single-sinker densimeter. The results in density obtained by Hernández-Gómez et al. show some similarities with our results in speed of sound when compared to AGA8-DC92 and GERG-2008 EoS. They obtained relative deviations of similar magnitude to that determined by us: their relative differences from AGA8 EoS can also be higher than 0.1 % for mixture (0.95 CH_4 + 0.05 He) and exceed the 0.2 % limit of model uncertainty for the mixture (0.90 CH_4 + 0.10 He); their relative discrepancies from GERG EoS are even greater in density than in speed of sound, with differences of up to 3 %. As a result, they also conclude that the AGA8 model performs better than the GERG model and that relative deviations increase with the molar content of helium. By contrast, relative deviations in density tend to converge to zero when the pressure is reduced for all the isotherms, while the relative deviations in speed of sound clearly increase with temperature when extrapolating to low pressure for both mixtures. In any case, the differences near zero pressure remain within the AGA and GERG model uncertainty for all the isotherms of both mixtures, apart from the relative deviation at T = 375 K for mixture (0.90 CH_4 + 0.10 He).

For the second acoustic virial coefficient β_a , relative deviations range from (-4 to -31) % for the (0.95 CH₄ + 0.05 He) mixture and from (-9 to -140) % for the (0.90 CH₄ + 0.10 He) mixture. The values estimated by both models are always greater than the measured data, and discrepancies are similar for both EoS and increase with temperature. For the third acoustic virial coefficient γ_a , there is no clear trend in the deviations. Except for the case at T = 273.16 K, disagreements are well outside experimental uncertainty. However, the relatively high discrepancies of coefficients β_a and γ_a when compared to calculations from the AGA and GERG models are to be expected. Both the AGA8-DC92 and GERG-2008 EoS are designed to estimate the thermodynamic properties of pipeline quality natural gas and their application is limited to a range of mole fraction for helium below 0.005, which is far from the molar contents of interest in the helium industry and the nominal concentrations of 5 and 10 % studied in this work. In addition, GERG-2008 EoS only considers vapour liquid equilibrium (VLE) data to fit the binary interactions between methane and helium given that no density, speed of

sound, isobaric heat capacity or other caloric or volumetric data of sufficient accuracy were available when this EoS was developed. Thus, binary interactions of methane with helium are only described by adjusted reducing functions of temperature and density. No binary specific departure function or generalized departure function exists for GERG-2008 EoS. For these reasons, the coefficients describing the behaviour of speed of sound with pressure are expected to be correctly obtained by the two models. However, AGA8-DC92 EoS performs better at predicting speed of sound for the mixtures in this work than GERG-2008 EoS. It seems that the formulation of the AGA8-DC92 model which introduces the binary interactions through the second volumetric virial coefficient and the mixture parameter in the reduced density is more suited to predicting thermodynamic properties for mixtures with a molar content outside the model's validity range.

4.3. Assessment of mixture stability.

In order to discard the possibility that the disagreements featured in this work are related to a change in the molar mass of the gas filling the resonator during the measurement procedure, the stability of the gas sample was verified with the findings shown in figure 7. Although speed of sound is an intensive thermodynamic property, greater adsorption in the shell wall of one of the mixture components compared to the other might change the molar mass of the mixture and cause systematic deviation in our results. For this reason, continuous measurements of the acoustic (0,3) mode at the pressure of the sample gas bottle under the toughest conditions of the lowest isotherm (T = 273.16 K) and greatest helium content ($(0.90 \text{ CH}_4 + 0.10 \text{ He})$ mixture) were recorded for one week, the time required to fully determine each isotherm. The maximum difference in the resonance frequency after six days was 1.7 Hz, which corresponds to a change of 126 parts in 10^6 and is nearly two times the expanded (k = 2) relative uncertainty contribution of the gas composition to speed of sound uncertainty (table 7). Assuming that helium has been absorbed in a greater proportion than methane in the shell wall and adding this effect to the 230 parts in 10^6 of speed of sound uncertainty, yields an overall expanded (k = 2) uncertainty of 280 parts in 10^6 , which does not imply any change when

discussing the results. A minor effect of the adsorption phenomena is expected at higher temperatures or lower helium content.

5. Conclusions.

New speed of sound data for two binary mixtures of (0.95 CH₄ + 0.05 He) and (0.90 CH₄ + 0.10 He) are reported in the pressure range from 0.5 to 20 MPa at temperatures (273.16, 300, 325, 350, and 375) K with an overall relative expanded (k = 2) uncertainty of 230 parts in 10⁶. These experimental data were fitted to the acoustic virial equation and adiabatic coefficient γ^{pg} ($U_r(\gamma^{pg})$) = 0.02 %), and the isobaric heat capacity C_p^{pg} ($U_r(C_p^{pg})$) = 0.1 %), second acoustic virial coefficient β_a ($U_r(\beta_a)$) = (0.6 to 8) %) and third acoustic virial coefficient γ_a ($U_r(\gamma_a)$) = (1.5 to 6) %) were obtained from the regression parameters.

Speed of sound results were compared to reference models for natural gas-like mixtures: AGA8-DC 92 and GERG-2008 EoS. Relative deviations from model to experimental data are outside experimental uncertainty in most conditions but agree well with model uncertainty: $U_r(AGA EoS) = 0.2\%$ and $U_r(GERG EoS) = 0.5\%$. AGA8-DC92 EoS performs better than GERG-2008 EoS when estimating speed of sound according to the data for the (CH₄+ He) mixtures in this work. Absolute average deviations are better than 0.45 % for GERG EoS and 0.14 % for AGA EoS in (0.95 CH₄ + 0.05 He) mixture, and lower than 0.83 % for GERG EoS and 0.22 % for AGA EoS in (0.90 CH₄ + 0.10 He) mixture. Thus, as the molar content of helium increases, poorer agreement is found in the models. The isobaric perfect-gas heat capacities C_p^{pg} derived from speed of sound data present relative deviations greater than 0.2 %, outside the 0.1 % uncertainty of the AGA and GERG models and the experimental one for both (CH₄ + He) mixtures, apart from the results at T = 273.16 K, which do agree with the uncertainties. The second acoustic virial coefficient β_a differs from models by over 4 % for (0.95 CH₄ + 0.05 He) mixture and by over 9 % for (0.90 CH₄ + 0.10 He) mixture, with lower values than the EoS estimations in all the isotherms. The third acoustic virial coefficient γ_a does not

seem to have any specific pattern regarding the relative deviations, with disagreements between (-30 up to +20) %.

This work aims to assess the performance of AGA8-DC92 and GERG-2008 models and to provide new accurate thermodynamic data in the speed of sound domain that can be used to obtain a better correlation of binary (CH₄ + He) mixtures, since it has been argued that the two equations of state fail to estimate thermodynamic properties with the accuracy required by industry when the helium content of the mixture is greater than the very low helium amount of substance presented in natural gas-like mixtures.

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Table 1. Mole fraction x_i and expanded (k = 2) uncertainty $U(x_i)$ of the binary methane + helium mixtures studied in this work.

G	(0.95 CH ₂	+ 0.05 He)	$(0.90 \text{ CH}_4 + 0.10 \text{ He})$		
Composition –	$x_{\rm i}$	$U(x_i)$	$x_{\rm i}$	$U(x_i)$	
Methane	0.950015	0.000092	0.899933	0.000083	
Helium-4	0.049985	0.000014	0.100067	0.000017	

Table 2. Purity, supplier, and critical temperature T_c and pressure p_c of the pure components used for the realization of the binary (CH₄ + He) mixtures at BAM. x stands for the mole fraction purity of the pure components.

Components	Supplier	х	$T_{\rm c}$ / ${ m K}^{(*)}$	$p_{\rm c}$ / MPa $^{(*)}$	
Methane	Linde AG	≥ 0.999995	190.564	4.599	
Helium-4	Linde AG	≥ 0.999999	5.195	0.228	

^(*) The critical parameters are computed from RefProp [27].

Table 3. Mole fraction x_i and expanded (k = 2) uncertainty $U(x_i)$ from the gas chromatography (GC) analysis, relative deviations of the gravimetric realization from the GC check and gravimetric composition of the validation mixture for the binary (CH₄ + He) mixtures. The relative deviations of the gravimetric composition given in Table 1 from the determined composition by the GC analysis are within the stated expanded (k = 2) uncertainty of the composition.

	,	5 CH ₄ + 0.05 (no: 8036-150	,	(0.90 CH ₄ + 0.10 He) BAM n°: 8069-150127			
Components		Composition(*)		Composition ^(*)		Relative deviation from GC	
	$x_i \cdot 10^2$	$U(x_i)\cdot 10^2$	%	$x_i \cdot 10^2$	$U(x_i)\cdot 10^2$	%	
Methane	94.796	0.031	-0.22	90.019	0.040	0.03	

Helium-4	4.9742	0.0085	-0.49	10.020	0.015	0.13	
Validation mixture BAM nº: 7065-100105							
Components	x_i ·10 ² / mol/mol	$U(x_i)\cdot 10^2$ / mol/mol					
Methane	90.4388	0.0092					
Helium-4	9.5599	0.0060					
Carbon Monoxide	0.0002158	0.0000002					
Carbon Dioxide	0.0002164	0.0000002					
Oxygen	0.0002139	0.0000002					
Argon	0.0002169	0.0000002					
Hydrogen	0.0002220	0.0000003					
Nitrogen	0.0002166	0.0000002					

 $^{^{(*)}}$ The mole fractions specified in this table are not normalized, thus their sum is not equal to 1.

Table 4. Regression coefficients of the internal resonance cavity radius a and expanded (k=2) relative uncertainties $U_r(a)$ to the pressure function: $a = a_0 + a_1 \cdot p + a_2 \cdot p^2$.

<i>T</i> / K	10²·a₀ / m	$10^7 \cdot a_1 / \text{m} \cdot \text{MPa}^{-1}$	$10^8 \cdot a_2 / \text{m} \cdot \text{MPa}^{-2}$	$10^{6} \cdot U_{\rm r}(a) / { m m \cdot s^{-1} / m \cdot s^{-1}}$
273.16	4.016094	8.327	6.458	190
300.00	4.017802	8.471	5.582	200
300.00*	4.017757	9.166	5.051	170
325.00	4.019559	13.145	3.163	220
350.00	4.020978	14.646	2.090	220
375.00	4.022621	15.378	1.870	240

^(*) Test measurement.

Table 5. Experimental speeds of sound $w_{\rm exp}$ with their corresponding relative expanded (k=2) uncertainties^(*) after applying the acoustic model and data reduction, and comparison with EoS GERG-2008 and AGA8-DC92 for (0.95 CH₄ + 0.05 He) mixture with the composition specified in Table 1. Also, the average of the ratio between the experimental resonance frequencies f_{0n} directly measured and the eigenvalues v_{0n} are reported.

p / MPa	$< f_{0n}/v_{0n} > $ (**) / Hz	$w_{\rm exp}$ / ${ m m}\cdot{ m s}^{-1}$	$10^2 \cdot (w_{\text{exp}} - w_{\text{AGA}}) / w_{\text{AGA}}$	$10^2 \cdot (w_{\text{exp}} - w_{\text{GERG}}) / w_{\text{GERG}}$	p / MPa	$< f_{0n}/v_{0n} > $ (**) / Hz	$w_{\rm exp}$ / ${\rm m}\cdot{\rm s}^{-1}$	$10^2 \cdot (w_{\text{exp}} - w_{\text{AGA}})/w_{\text{AGA}}$	$10^2 \cdot (w_{\text{exp}} - w_{\text{GERG}}) / w_{\text{GERG}}$
		T = 273.1					T = 300.0	0 K	
0.49533	1739.127	438.872	-0.031	-0.023	0.48364	1817.060	458.745	-0.069	-0.062
1.01024	1732.128	437.114	-0.004	0.012	0.98569	1812.872	457.694	-0.052	-0.035
2.01057	1719.311	433.899	0.021	0.061	1.99598	1805.321	455.802	-0.030	0.007
2.98884	1708.593	431.215	0.045	0.116	3.21273	1798.487	454.098	-0.005	0.063
4.42328	1696.837	428.279	0.079	0.211	4.47517	1794.394	453.091	0.018	0.130
5.98410	1690.792	426.789	0.117	0.332	5.51326	1793.763	452.955	0.045	0.198
6.47585	1690.604	426.753	0.127	0.371	6.46078	1795.348	453.379	0.064	0.256
6.97239	1691.367	426.958	0.140	0.412	7.01185	1797.351	453.899	0.075	0.291
7.52433	1693.359	427.475	0.153	0.456	7.54296	1800.052	454.596	0.085	0.323
8.58946	1701.048	429.444	0.183	0.541	8.43077	1806.420	456.229	0.105	0.380
9.52381	1712.101	432.263	0.202	0.604	9.34419	1815.340	458.509	0.122	0.431
10.52348	1728.759	436.501	0.218	0.661	10.53354	1831.862	462.721	0.195	0.547
11.50605	1750.170	441.941	0.227	0.701	11.49983	1847.753	466.769	0.206	0.589
12.53237	1778.002	449.010	0.234	0.726	12.50669	1867.470	471.789	0.212	0.624
13.31689	1802.841	455.316	0.228	0.723	13.30529	1885.404	476.352	0.215	0.646
14.04039	1828.424	461.811	0.219	0.705	13.99831	1902.557	480.716	0.212	0.659
14.72231	1854.704	468.484	0.206	0.673	14.69891	1921.389	485.507	0.210	0.668
15.29918	1878.519	474.531	0.194	0.639	15.30186	1938.723	489.916	0.202	0.670

15.85321	1902.602	480.648	0.181	0.599	15.90160	1956.971	494.558	0.194	0.668
16.51590	1932.887	488.342	0.162	0.548	16.49104	1975.844	499.360	0.185	0.662
17.03223	1957.426	494.578	0.147	0.504	17.00462	1993.059	503.740	0.179	0.656
17.53263	1982.025	500.832	0.134	0.464	17.52499	2011.417	508.329	0.167	0.644
18.00923	2005.955	506.918	0.118	0.421	18.01263	2028.909	512.777	0.158	0.631
18.55186	2034.352	514.011	0.098	0.372	18.51484	2047.441	517.493	0.148	0.615
19.08831	2062.626	521.156	0.074	0.322	19.01097	2066.285	522.290	0.140	0.600
19.87071	2104.748	531.762	0.032	0.243	19.44713	2083.212	526.603	0.132	0.585
		T = 325.00 H	ζ				T = 350.00 F	ζ	
0.47957	1884.782	476.043	-0.060	-0.053	0.47677	1946.841	491.904	-0.117	-0.112
0.97932	1882.400	475.453	-0.044	-0.031	0.98581	1945.915	491.679	-0.100	-0.089
1.67736	1879.596	474.762	-0.025	-0.001	1.98848	1944.771	491.412	-0.075	-0.052
2.45546	1877.248	474.189	-0.007	0.033	3.55771	1945.839	491.722	-0.026	0.026
3.48142	1875.723	473.831	0.023	0.089	5.00545	1949.467	492.679	0.000	0.087
4.48607	1875.709	473.854	0.045	0.138	6.52087	1956.582	494.522	0.027	0.155
5.51015	1877.536	474.344	0.066	0.191	8.53732	1971.525	498.362	0.057	0.241
6.49807	1881.157	475.287	0.086	0.244	10.53433	1992.879	503.830	0.085	0.323
7.00128	1883.758	475.958	0.096	0.271	12.03182	2013.191	509.021	0.100	0.374
7.49852	1886.818	476.746	0.106	0.298	13.41811	2036.102	514.869	0.152	0.454
8.51246	1894.633	478.751	0.126	0.351	14.51942	2055.933	519.931	0.158	0.484
9.50390	1904.389	481.247	0.141	0.398	15.59913	2077.205	525.360	0.160	0.509
10.50173	1916.395	484.313	0.156	0.443	16.62592	2099.045	530.933	0.159	0.527
11.46917	1930.127	487.817	0.168	0.481	17.51164	2119.089	536.049	0.155	0.539
12.51699	1947.513	492.249	0.183	0.525	18.43731	2141.261	541.708	0.151	0.552
13.29503	1961.870	495.908	0.187	0.547	19.23698	2161.235	546.808	0.142	0.557

14.01107	1976.478	499.577	0.190	0.566	20.02005	2181.545	551.995	0.133	0.559
14.71621	1991.742	503.462	0.189	0.582	20.96589	2207.811	558.461	0.111	0.551
15.30860	2005.392	506.936	0.189	0.594					
16.00260	2022.254	511.232	0.187	0.605					
16.55219	2036.316	514.814	0.186	0.613					
17.00200	2048.236	517.854	0.183	0.619					
17.51314	2062.248	521.429	0.180	0.624					
17.96077	2074.665	524.657	0.179	0.628					
18.52073	2091.313	528.846	0.179	0.636					
19.02448	2106.392	532.708	0.176	0.638					
19.53617	2122.175	536.749	0.175	0.641					
		T = 375.00 k	X .						
0.50808	2005.340	506.893	-0.163	-0.160					
0.97030	2005.510	506.945	-0.147	-0.141					
1.99494	2006.522	507.226	-0.119	-0.103					
3.48611	2009.864	508.112	-0.090	-0.053					
4.99434	2015.884	509.679	-0.063	0.004					
6.50740	2024.642	511.941	-0.037	0.062					
8.53451	2041.381	516.241	0.018	0.165					
10.52641	2062.461	521.645	0.045	0.237					
12.04093	2081.959	526.636	0.064	0.289					
13.43239	2102.405	531.867	0.075	0.329					
14.50969	2119.943	536.352	0.084	0.359					
15.60939	2139.303	541.303	0.091	0.387					
16.57330	2157.411	545.933	0.094	0.407					

17.51813	2176.110	550.715	0.092	0.421
18.32191	2193.569	555.023	0.096	0.440
19.19812	2212.675	559.901	0.097	0.456

^(*) Expanded uncertainties (k = 2): $U(p) = 7.5 \cdot 10^{-5} (p/Pa) + 200 Pa$; U(T) = 4 mK; $U_r(w) = 2.3 \cdot 10^{-4} \text{ m} \cdot \text{s}^{-1} / \text{ m} \cdot \text{s}^{-1}$.

Table 6. Experimental speeds of sound $w_{\rm exp}$ with their corresponding relative expanded (k=2) uncertainties^(*) after applying the acoustic model and data reduction, and comparison with EoS GERG-2008 and AGA8-DC92 for (0.90 CH₄ + 0.10 He) mixture with the composition specified in Table 1. Also, the average of the ratio between the experimental resonance frequencies f_{0n} directly measured and the eigenvalues v_{0n} are reported.

_	p / MPa	$< f_{0n}/v_{0n} > $ (**) / Hz	$w_{\rm exp}/$ m·s ⁻¹	$10^2 \cdot (w_{\text{exp}} - w_{\text{AGA}})/w_{\text{AGA}}$	$10^2 \cdot (w_{\text{exp}} - w_{\text{GERG}}) / w_{\text{GERG}}$	p / MPa	$< f_{0n}/v_{0n} > $ (**) / Hz	$w_{\rm exp}$ / m·s ⁻¹	$10^2 \cdot (w_{\text{exp}} - w_{\text{AGA}}) / w_{\text{AGA}}$	$10^2 \cdot (w_{\text{exp}} - w_{\text{GERG}}) / w_{\text{GERG}}$
			T = 273.1	6 K				T = 300.0	0 K	
	0.49107	1782.417	449.799	-0.006	0.012	0.48233	1861.034	469.850	-0.086	-0.069
	0.99340	1777.233	448.499	0.019	0.059	1.00098	1858.342	469.176	-0.054	-0.017
	1.70533	1770.523	446.820	0.050	0.126	1.98554	1853.866	468.062	-0.019	0.064
	2.48493	1764.215	445.245	0.082	0.207	2.98462	1850.949	467.344	0.017	0.155
	3.49042	1757.889	443.670	0.122	0.321	4.48726	1849.857	467.101	0.065	0.303
	4.49837	1753.895	442.685	0.160	0.447	5.49005	1851.653	467.577	0.097	0.411
	5.50571	1752.571	442.375	0.196	0.582	6.49483	1855.564	468.590	0.126	0.518
	6.49302	1754.163	442.801	0.230	0.717	7.50143	1861.835	470.201	0.156	0.627
	7.50809	1759.070	444.067	0.261	0.852	9.02642	1875.758	473.764	0.185	0.771
	8.48165	1767.396	446.196	0.303	0.987	10.50357	1895.098	478.718	0.226	0.910
	9.52113	1779.719	449.338	0.317	1.089	11.50501	1911.324	482.859	0.244	0.985

^(**) Average of the experimental measured frequencies before applying the acoustic model.

10.52230	1795.753	453.420	0.337	1.182	12.49205	1929.875	487.560	0.252	1.043
11.53033	1815.878	458.538	0.350	1.253	13.50538	1951.570	493.085	0.266	1.100
12.63771	1842.608	465.332	0.355	1.300	14.49513	1974.989	499.048	0.263	1.132
13.63337	1870.622	472.451	0.348	1.308	15.51452	2001.753	505.799	0.254	1.149
14.53678	1899.154	479.702	0.334	1.284	16.48981	2029.034	512.809	0.241	1.151
15.35091	1926.998	486.780	0.303	1.225	16.99359	2044.055	516.634	0.233	1.147
16.04141	1952.616	493.253	0.283	1.169	17.51091	2060.338	520.691	0.223	1.138
16.53703	1971.771	498.116	0.267	1.121	18.01162	2076.295	524.748	0.214	1.127
17.04809	1992.221	503.308	0.249	1.065	18.52305	2093.007	529.002	0.202	1.110
17.54776	2012.861	508.548	0.230	1.007	19.04285	2110.475	533.448	0.190	1.091
18.05910	2034.220	514.054	0.208	0.943	19.95515	2142.046	541.498	0.164	1.046
18.53662	2054.909	519.322	0.186	0.881					
19.11694	2080.647	525.878	0.158	0.805					
		T = 325.00 H	(T = 350.00 k	ζ	
0.47390	1928.142	T = 325.00 F 486.997	-0.179	-0.164	0.48940	1990.910	T = 350.00 K 503.045	-0.259	-0.246
0.47390 0.97685	1928.142 1927.456			-0.164 -0.101	0.48940 0.99000	1990.910 1991.081			-0.246 -0.208
		486.997	-0.179				503.045	-0.259	
0.97685	1927.456	486.997 486.836	-0.179 -0.133	-0.101	0.99000	1991.081	503.045 503.092	-0.259 -0.235	-0.208
0.97685 1.47754	1927.456 1926.719	486.997 486.836 486.663	-0.179 -0.133 -0.107	-0.101 -0.056	0.99000 1.98152	1991.081 1992.168	503.045 503.092 503.391	-0.259 -0.235 -0.192	-0.208 -0.132
0.97685 1.47754 2.48156	1927.456 1926.719 1925.935	486.997 486.836 486.663 486.492	-0.179 -0.133 -0.107 -0.073	-0.101 -0.056 0.021	0.99000 1.98152 3.47680	1991.081 1992.168 1995.654	503.045 503.092 503.391 504.312	-0.259 -0.235 -0.192 -0.148	-0.208 -0.132 -0.028
0.97685 1.47754 2.48156 3.48642	1927.456 1926.719 1925.935 1926.667	486.997 486.836 486.663 486.492 486.705	-0.179 -0.133 -0.107 -0.073 -0.037	-0.101 -0.056 0.021 0.108	0.99000 1.98152 3.47680 4.99327	1991.081 1992.168 1995.654 2002.607	503.045 503.092 503.391 504.312 506.115	-0.259 -0.235 -0.192 -0.148 -0.080	-0.208 -0.132 -0.028 0.113
0.97685 1.47754 2.48156 3.48642 4.48552	1927.456 1926.719 1925.935 1926.667 1928.829	486.997 486.836 486.663 486.492 486.705 487.280	-0.179 -0.133 -0.107 -0.073 -0.037 -0.006	-0.101 -0.056 0.021 0.108 0.194	0.99000 1.98152 3.47680 4.99327 6.48403	1991.081 1992.168 1995.654 2002.607 2011.896	503.045 503.092 503.391 504.312 506.115 508.509	-0.259 -0.235 -0.192 -0.148 -0.080 -0.041	-0.208 -0.132 -0.028 0.113 0.230
0.97685 1.47754 2.48156 3.48642 4.48552 5.48725	1927.456 1926.719 1925.935 1926.667 1928.829 1932.684	486.997 486.836 486.663 486.492 486.705 487.280 488.283	-0.179 -0.133 -0.107 -0.073 -0.037 -0.006 0.027	-0.101 -0.056 0.021 0.108 0.194 0.289	0.99000 1.98152 3.47680 4.99327 6.48403 7.48758	1991.081 1992.168 1995.654 2002.607 2011.896 2020.022	503.045 503.092 503.391 504.312 506.115 508.509 510.596	-0.259 -0.235 -0.192 -0.148 -0.080 -0.041 -0.009	-0.208 -0.132 -0.028 0.113 0.230 0.316
0.97685 1.47754 2.48156 3.48642 4.48552 5.48725 6.48473	1927.456 1926.719 1925.935 1926.667 1928.829 1932.684 1938.091	486.997 486.836 486.663 486.492 486.705 487.280 488.283 489.677	-0.179 -0.133 -0.107 -0.073 -0.037 -0.006 0.027 0.054	-0.101 -0.056 0.021 0.108 0.194 0.289 0.379	0.99000 1.98152 3.47680 4.99327 6.48403 7.48758 8.49370	1991.081 1992.168 1995.654 2002.607 2011.896 2020.022 2029.446	503.045 503.092 503.391 504.312 506.115 508.509 510.596 513.012	-0.259 -0.235 -0.192 -0.148 -0.080 -0.041 -0.009 0.016	-0.208 -0.132 -0.028 0.113 0.230 0.316 0.395

10.49266	1977.818	499.871	0.154	0.725	13.49805	2097.746	530.471	0.116	0.729
11.47531	1992.361	503.566	0.183	0.805	14.49821	2115.639	535.040	0.133	0.783
12.50025	2009.223	507.854	0.198	0.870	15.50500	2135.197	539.958	0.142	0.829
13.50338	2027.528	512.522	0.210	0.925	16.49997	2155.638	545.162	0.152	0.872
14.49345	2047.276	517.559	0.214	0.967	17.49527	2177.106	550.647	0.155	0.904
15.29358	2064.882	521.983	0.222	1.003	18.50851	2200.325	556.568	0.160	0.939
15.99451	2080.885	526.061	0.223	1.027	19.50930	2224.170	562.670	0.158	0.963
16.48464	2092.634	529.048	0.225	1.043	20.35239	2245.223	568.049	0.160	0.985
16.99220	2105.127	532.230	0.223	1.056					
17.52021	2118.597	535.657	0.223	1.069					
17.99545	2130.974	538.814	0.218	1.075					
18.49030	2144.523	542.215	0.218	1.085					
18.99341	2157.632	545.758	0.216	1.092					
19.50394	2172.078	549.411	0.208	1.091					
19.90577	2183.714	552.384	0.208	1.097					
		T = 375.00 K	<u> </u>						
0.48089	2047.906	517.606	-0.444	-0.435					
0.97452	2049.437	518.004	-0.399	-0.378					
1.97777	2052.166	518.720	-0.363	-0.315					
2.98245	2056.242	519.779	-0.314	-0.233					
4.47476	2063.604	521.686	-0.275	-0.137					
5.99390	2074.533	524.499	-0.191	0.012					
7.48290	2086.835	527.662	-0.154	0.116					
8.48587	2097.104	530.296	-0.104	0.213					
9.49486	2108.291	533.164	-0.068	0.295					

10.49061	2120.219	536.220	-0.045	0.362
11.48169	2133.444	539.605	-0.012	0.436
12.49983	2148.529	543.464	0.036	0.526
13.46461	2163.865	547.302	0.065	0.592
14.47474	2181.565	551.755	0.122	0.686
15.49262	2199.769	556.408	0.158	0.756
16.43996	2217.278	560.926	0.179	0.808
17.48972	2238.484	566.340	0.226	0.887
18.17166	2252.268	569.916	0.240	0.922
18.70492	2263.639	572.844	0.261	0.958

^(*) Expanded uncertainties (k = 2): $U(p) = 7.5 \cdot 10^{-5} (p/Pa) + 200 Pa$; U(T) = 4 mK; $U_r(w) = 2.3 \cdot 10^{-4} \text{ m} \cdot \text{s}^{-1} / \text{ m} \cdot \text{s}^{-1}$.

Table 7. Uncertainty budget for the speed of sound w measurements. Unless otherwise specified, uncertainty u is indicated with a coverage factor k = 1.

Source	M	agnitude	Contribution to speed of sound uncertainty, $10^6 \cdot u_r(w) / (m \cdot s^{-1})/(m \cdot s^{-1})$
		State-point uncertainties	
	Calibration	0.002 K	
	Resolution	7.2·10 ⁻⁷ K	
Temperature	Repeatability	5.6·10 ⁻⁵ K	
•	Gradient (across hemispheres)	4.0·10 ⁻³ K	
	Sum	0.005 K	5.0
	Calibration	$(7.5 \cdot 10^{-5} \cdot p + 2 \cdot 10^{-4})$ MPa	
D	Resolution	2.9·10 ⁻⁵ MPa	
Pressure	Repeatability	1.22·10 ⁻⁵ MPa	
	Sum	(1.2 to 8.4)·10 ⁻⁴ MPa	5.1

^(**) Average of the experimental measured frequencies before applying the acoustic model.

Purity	8.3·10 ⁻⁷ kg/mol		
Molar mass	7.0·10 ⁻⁷ kg/mol		
Sum	1.1·10 ⁻⁶ kg/mol	34.8	
	Cavity radius		
Temperature	1.5·10 ⁻⁹ m		
Pressure	1.6·10 ⁻¹⁰ m		
Gas Composition	4.1·10 ⁻⁹ m		
Frequency fitting	4.9·10 ⁻⁷ m		
Regression	1.7·10 ⁻⁶ m		
Equation of State	2.3·10 ⁻⁶ m		
Dispersion of modes	2.9·10 ⁻⁶ m		
Sum	4.2·10 ⁻⁶ m	105.7	
Fitting of, a	and corrections to, resonance freq	quency	
uency fitting	0.0012 Hz	2.6	
rsion of modes	1.8·10 ⁻² m·s ⁻¹	46.2	
Sum of all contribution	ns to w	117.0	
$10^6 \cdot U_{\rm r}(w) / ({\rm m}\cdot{\rm s}^{-1})/({\rm m}$	·s ⁻¹) (*)	233.9	
	Molar mass Sum Temperature Pressure Gas Composition Frequency fitting Regression Equation of State Dispersion of modes Sum Fitting of, a	Molar mass $7.0 \cdot 10^{-7}$ kg/mol Sum $1.1 \cdot 10^{-6}$ kg/mol Cavity radius Temperature $1.5 \cdot 10^{-9}$ m Pressure $1.6 \cdot 10^{-10}$ m Gas Composition $4.1 \cdot 10^{-9}$ m Frequency fitting $4.9 \cdot 10^{-7}$ m Regression $1.7 \cdot 10^{-6}$ m Equation of State $2.3 \cdot 10^{-6}$ m Dispersion of modes $2.9 \cdot 10^{-6}$ m Sum $4.2 \cdot 10^{-6}$ m Fitting of, and corrections to, resonance frequency fitting 0.0012 Hz The sion of modes $1.8 \cdot 10^{-2}$ m·s ⁻¹ Sum of all contributions to w $10^{6} \cdot U_{\rm r}(w) / ({\rm m} \cdot {\rm s}^{-1})/({\rm m} \cdot {\rm s}^{-1})$ (*)	Molar mass $7.0 \cdot 10^{-7}$ kg/mol Sum $1.1 \cdot 10^{-6}$ kg/mol 34.8 Cavity radius Temperature $1.5 \cdot 10^{-9}$ m Pressure $1.6 \cdot 10^{-10}$ m Gas Composition $4.1 \cdot 10^{-9}$ m Frequency fitting $4.9 \cdot 10^{-7}$ m Regression $1.7 \cdot 10^{-6}$ m Equation of State $2.3 \cdot 10^{-6}$ m Dispersion of modes $2.9 \cdot 10^{-6}$ m Sum $4.2 \cdot 10^{-6}$ m 105.7 Fitting of, and corrections to, resonance frequency uency fitting 0.0012 Hz 2.6 sion of modes $1.8 \cdot 10^{-2}$ m·s ⁻¹ 46.2 Sum of all contributions to w 117.0 $10^{6} \cdot U_{t}(w) / (m \cdot s^{-1})/(m \cdot s^{-1})^{(*)}$ 233.9

^(*) Uncertainty with coverage factor k = 2.

Table 8. Fitting parameters $A_i(T)$ of the square speed of sound according equation (25) and their corresponding expanded (k = 2) uncertainties determined by the MonteCarlo method, including a comparison of the experimental $A_{0, \exp}$ with the theoretical $A_{0, \operatorname{calc}}$ calculated from the known properties of the pure components and the gas composition according to equations (26) and (29).

<i>T</i> / K	$A_0(T)/m^2 \cdot s^{-2}$	$A_1(T) / $ $m^2 \cdot s^{-2} \cdot Pa^{-1}$	$A_2(T) / m^2 \cdot s^{-2} \cdot Pa^{-2}$	$A_3(T) / $ $m^2 \cdot s^{-2} \cdot Pa^{-3}$	$A_4(T) / $ $m^2 \cdot s^{-2} \cdot Pa^{-4}$	$A_5(T) / m^2 \cdot s^{-2} \cdot Pa^{-5}$	Δ _{RMS} of the residuals / ppm	$(A_{0,exp}$ - $A_{0,calc})/A_{0,calc}$ / $\%$
			($0.95 \text{ CH}_4 + 0.0$	05 He)			
273.16	194207 ± 23	$(-328.6 \pm 3.0)\cdot 10^{-5}$	$(15.3 \pm 1.0) \cdot 10^{-11}$	$(5.1 \pm 1.5) \cdot 10^{-18}$	$(101.5 \pm 8.7) \cdot 10^{-26}$	$(-33.8 \pm 1.9) \cdot 10^{-33}$	44	-0.094
300	211401 ± 19	$(-205.7 \pm 1.4)\cdot 10^{-5}$	$(94.7 \pm 3.0) \cdot 10^{-12}$	$(144.6 \pm 2.3) \cdot 10^{-19}$	$(-253.7 \pm 5.8) \cdot 10^{-27}$	-	71	-0.20
325	227180 ± 20	$(-127.4.0 \pm 1.5)\cdot 10^{-5}$	$(119.7 \pm 3.2) \cdot 10^{-12}$	$(78.7 \pm 2.5) \cdot 10^{-19}$	$(-127.5 \pm 6.2) \cdot 10^{-27}$	-	24	-0.17

350	242197 ± 33	$(-56.9 \pm 2.6) \cdot 10^{-5}$	$(105.7 \pm 5.6) \cdot 10^{-12}$	$(63.5 \pm 4.2) \cdot 10^{-19}$	$(-12.1 \pm 1.0) \cdot 10^{-26}$	-	63	-0.29
375	257061 ± 28	$(-21.4 \pm 1.5) \cdot 10^{-5}$	$(146.7 \pm 1.8) \cdot 10^{-12}$	$(92.1 \pm 6.4) \cdot 10^{-20}$	-	-	59	-0.32
			($0.90 \text{ CH}_4 + 0.1$	0 He)			
273.16	203527 ± 20	$(-254.5 \pm 2.3) \cdot 10^{-5}$	$(143.5 \pm 7.4) \cdot 10^{-12}$	$(98.6 \pm 9.9) \cdot 10^{-19}$	$(26.6 \pm 5.7) \cdot 10^{-26}$	$(-13.8 \pm 1.2) \cdot 10^{-33}$	33	-0.071
300	221415 ± 21	$(-142.9 \pm 1.6) \cdot 10^{-5}$	$(112.8 \pm 3.4) \cdot 10^{-12}$	$(110.6 \pm 2.6) \cdot 10^{-19}$	$(-204.6 \pm 6.6) \cdot 10^{-27}$	-	33	-0.24
325	237511 ± 20	$(-67.3 \pm 1.6) \cdot 10^{-5}$	$(119.8 \pm 3.3) \cdot 10^{-12}$	$(67.0 \pm 2.5) \cdot 10^{-19}$	$(-122.8 \pm 6.4) \cdot 10^{-27}$	-	38	-0.39
350	253076 ± 32	$(-10.8 \pm 2.5) \cdot 10^{-5}$	$(127.7 \pm 5.2) \cdot 10^{-12}$	$(34.8 \pm 3.8) \cdot 10^{-19}$	$(-60.7 \pm 9.2) \cdot 10^{-27}$	-	34	-0.56
375	267796 ± 30	$(36.2 \pm 1.6)\cdot 10^{-5}$	$(135.1 \pm 2.1) \cdot 10^{-12}$	$(97.5 \pm 7.4) \cdot 10^{-20}$	-	-	107	-0.89

Table 9. Adiabatic coefficient γ^{pg} , isobaric heat capacity C_p^{pg} , acoustic second virial coefficient β_a , and acoustic third virial coefficient γ_a derived from the speed of sound data with their corresponding relative expanded (k=2) uncertainty U_r and comparison with AGA8 and GERG-2008 EoS. The superscript pg indicates perfect-gas property.

<i>T</i> / K	$\gamma^{ m pg}$	$10^2 \cdot U_{\rm r}(\gamma^{ m pg})$	$\frac{10^{2} \cdot (\gamma^{pg}_{exp})}{\gamma^{pg}_{GERG}}$	10 ² ·(γ ^{pg} _{exp} - γ ^{pg} _{AGA})/ γ ^{pg} _{AGA}	$C_{ m p}^{ m pg}/$ J·mol ⁻¹ ·K ⁻¹	$10^2 \cdot U_{\rm r}(C_{\rm p}^{\rm pg})$	$10^{2} \cdot (C_{p}^{pg}_{exp} - C_{p}^{pg}_{GERG}) / C_{p}^{pg}_{GERG}$	$\frac{10^2 \cdot (C_p^{\text{pg}}_{\text{exp}})}{-C_p^{\text{pg}}_{\text{AGA}}}$		
$(0.95 \text{ CH}_4 + 0.05 \text{ He})$										
273.16	1.32035	0.018	-0.091	-0.095	34.269	0.082	0.30	0.29		
300.00	1.30866	0.017	-0.19	-0.20	35.252	0.074	0.64	0.64		
325.00	1.29816	0.018	-0.16	-0.17	36.201	0.077	0.57	0.57		
350.00	1.28512	0.020	-0.29	-0.29	37.476	0.091	1.0	1.0		
375.00	1.27305	0.019	-0.32	-0.31	38.765	0.088	1.2	1.2		
			($0.90 \text{ CH}_4 + 0$	0.10 He)					
273.16	1.32967	0.018	-0.071	-0.071	33.535	0.072	0.22	0.21		
300.00	1.31712	0.017	-0.24	-0.24	34.533	0.075	0.75	0.75		
325.00	1.30419	0.017	-0.39	-0.39	35.647	0.073	1.3	1.3		
350.00	1.29040	0.019	-0.56	-0.56	36.946	0.087	1.9	1.9		
375.00	1.27442	0.019	-0.89	-0.89	38.613	0.088	3.3	3.3		

	$\beta_a/m^3 \cdot mol^{-1}$	$10^2 \cdot U_{\rm r}(\beta_{\rm a})$	$\frac{10^2 \cdot (\beta_{\text{a,exp}})}{\beta_{\text{a,GERG}}}$	$\frac{10^{2} \cdot (\beta_{\text{a,exp}})}{\beta_{\text{a,AGA}}} / \beta_{\text{a,AGA}}$	$\gamma_a / (m^3 \cdot mol^{-1})^2$	$10^2 \cdot U_{\rm r}(\gamma_{\rm a})$	10 ² ·(y _{a,exp} - y _{a,GERG})/ y _{a,GERG}	$\frac{10^2 \cdot (\gamma_{a,exp} - \gamma_{a,AGA})}{\gamma_{a,AGA}}$
			((0.95 CH ₄ + 0).05 He)			
273.16	-384.3·10 ⁻⁷	0.88	-6.0	-4.3	58.4·10 ⁻¹⁰	4.8	-3.0	-3.4
300.00	-242.7·10 ⁻⁷	0.69	-13	-11	367.2·10-11	2.4	-30	-35
325.00	-151.5·10 ⁻⁷	1.2	-17	-15	42.9·10 ⁻¹⁰	2.4	-15	-21
350.00	-68.3·10 ⁻⁷	4.7	-34	-31	38.5·10 ⁻¹⁰	5.1	-20	-27
375.00	-25.9·10 ⁻⁷	6.9	-26	-21	559.2·10-11	1.3	20	8.5
			((0.90 CH ₄ + 0).10 He)			
273.16	-283.9·10 ⁻⁷	0.92	-13	-8.7	47.8·10 ⁻¹⁰	3.9	-4.2	-14
300.00	-161.0·10 ⁻⁷	1.1	-24	-18	367.2·10-11	2.6	-22	-30
325.00	-76.6·10 ⁻⁷	2.4	-40	-31	38.7·10 ⁻¹⁰	2.6	-14	-23
350.00	-12.4·10 ⁻⁷	24	-78	-70	43.0·10 ⁻¹⁰	4.0	-0.3	-12
375.00	42.2·10 ⁻⁷	4.5	677	145	485.0·10 ⁻¹¹	1.6	17	1.2

Table 10. Statistical analysis of the speed of sound data with respect to AGA8-DC92 and GERG-2008 EoS for the three binary (CH₄ + He) mixtures of this research. Δ_{AAD} = average absolute relative deviation, Δ_{Bias} = average relative deviation, Δ_{RMS} = root mean square relative deviation, Δ_{MaxD} = maximum relative deviation.

	10 ² ·(Experimental vs AGA)				10 ² ·(Experimental vs GERG)			
_	$\Delta_{ m AAD}$	$\Delta_{ m Bias}$	$\Delta_{ m RMS}$	$\Delta_{ m MaxD}$	$\Delta_{ m AAD}$	$\Delta_{ m Bias}$	$\Delta_{ m RMS}$	$\Delta_{ m MaxD}$
$(0.95 \text{ CH}_4 + 0.05 \text{ He})$	0.12	0.091	0.13	0.19	0.38	0.36	0.43	0.61
$(0.90 \text{ CH}_4 + 0.10 \text{ He})$	0.17	0.092	0.20	0.31	0.66	0.61	0.76	1.1

Figure 1. Schematic diagram of the acoustic cavity and thermostat device of the experimental setup: 1 - spherical resonance cavity, 2 – acoustic transducers, 3 – thermometers (SPRTs), 4 – copper block, 5- internal shell, 6 – external shell, 7 – gas inlet duct, 8 – to vacuum.

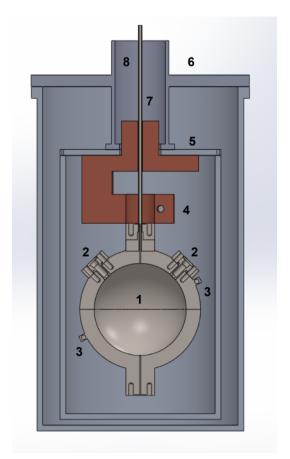


Figure 2. Relaxation constant times τ_{vib} due to vibrational relaxation of radial modes as a function of pressure at T = 273.16 K for binary mixtures (a): $(0.95 \text{ CH}_4 + 0.05 \text{ He})$ and (b): $(0.90 \text{ CH}_4 + 0.10 \text{ He})$ and for modes: \triangle (0,2), \diamondsuit (0,3), \square (0,4), \times (0,5), + (0,6).

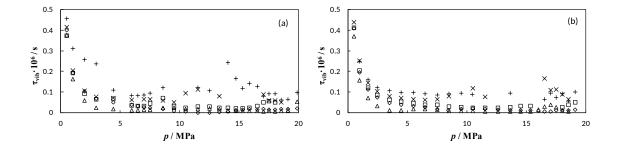


Figure 3. Relative excess halfwidths ($\Delta g/f$) of radial modes as a function of pressure at T = 273.16 K for binary mixtures (a): (0.95 CH₄ + 0.05 He) and (b): (0.90 CH₄ + 0.10 He) and for modes: Δ (0,2), Δ (0,3), \Box (0,4), \times (0,5), + (0,6).

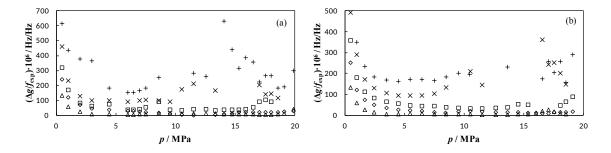


Figure 4. Residual analysis $\Delta w = (w_{\rm fitted} - w_{\rm exp})/w_{\rm exp}$ as a function of pressure of the measured speed of sound and the values fitted by equation (25), for binary mixtures (a): (0.95 CH₄ + 0.05 He) and (b): (0.90 CH₄ + 0.10 He) at temperatures: \triangle 273.16 K, \diamondsuit 300 K, \square 325 K, \times 350 K, + 375 K.

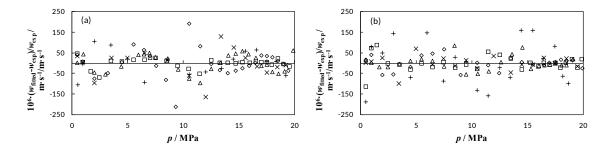


Figure 5. Relative deviations $\Delta w = (w_{\rm exp} - w_{\rm EoS})/w_{\rm EoS}$ as function of pressure for binary mixture (0.95 CH₄ + 0.05 He) from calculated values from: (a): AGA8 EoS and (b): GERG-2008 EoS, expanded (k = 2) experimental uncertainty in speed of sound as a dotted line and the expanded (k = 2) uncertainty of model EoS as a dashed line at temperatures: \triangle 273.16 K, \diamondsuit 300 K, \square 325 K, \times 350 K, + 375 K.

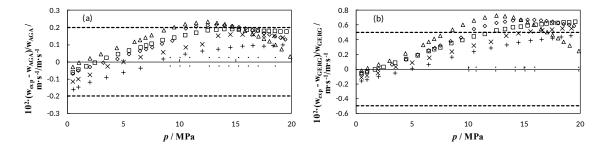


Figure 6. Relative deviations $\Delta w = (w_{\rm exp} - w_{\rm EoS})/w_{\rm EoS}$ as function of pressure for binary mixture (0.90 CH₄ + 0.10 He) from calculated values from: (a): AGA8 EoS and (b): GERG-2008 EoS, expanded (k = 2) experimental uncertainty in speed of sound as a dotted line and the expanded (k = 2) uncertainty of model EoS as a dashed line at temperatures: \triangle 273.16 K, \diamondsuit 300 K, \square 325 K, \times 350 K, + 375 K.

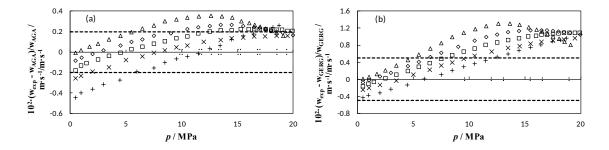
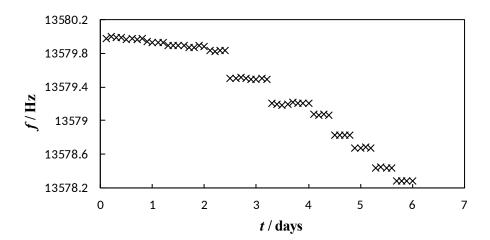


Figure 7. Frequency measures as function of time (in days) performed for the assessment of the stability of the mixtures studied. They correspond to the acoustic (0,3) mode at $p \sim 5$ MPa and T = 273.16 K for the binary (0.90 CH₄ + 0.10 He) mixture.



Highlights

Experimental speeds of sound for two (methane + helium) mixtures are reported.

An accurate spherical resonator was used for the measurements.

Experimental data were fitted to a virial-type equation.

Heat capacities and acoustic virial coefficients were obtained from the speeds of sound.

All the results were compared with other equations such as GERG 2008 and AGA8.